

FIG. 1

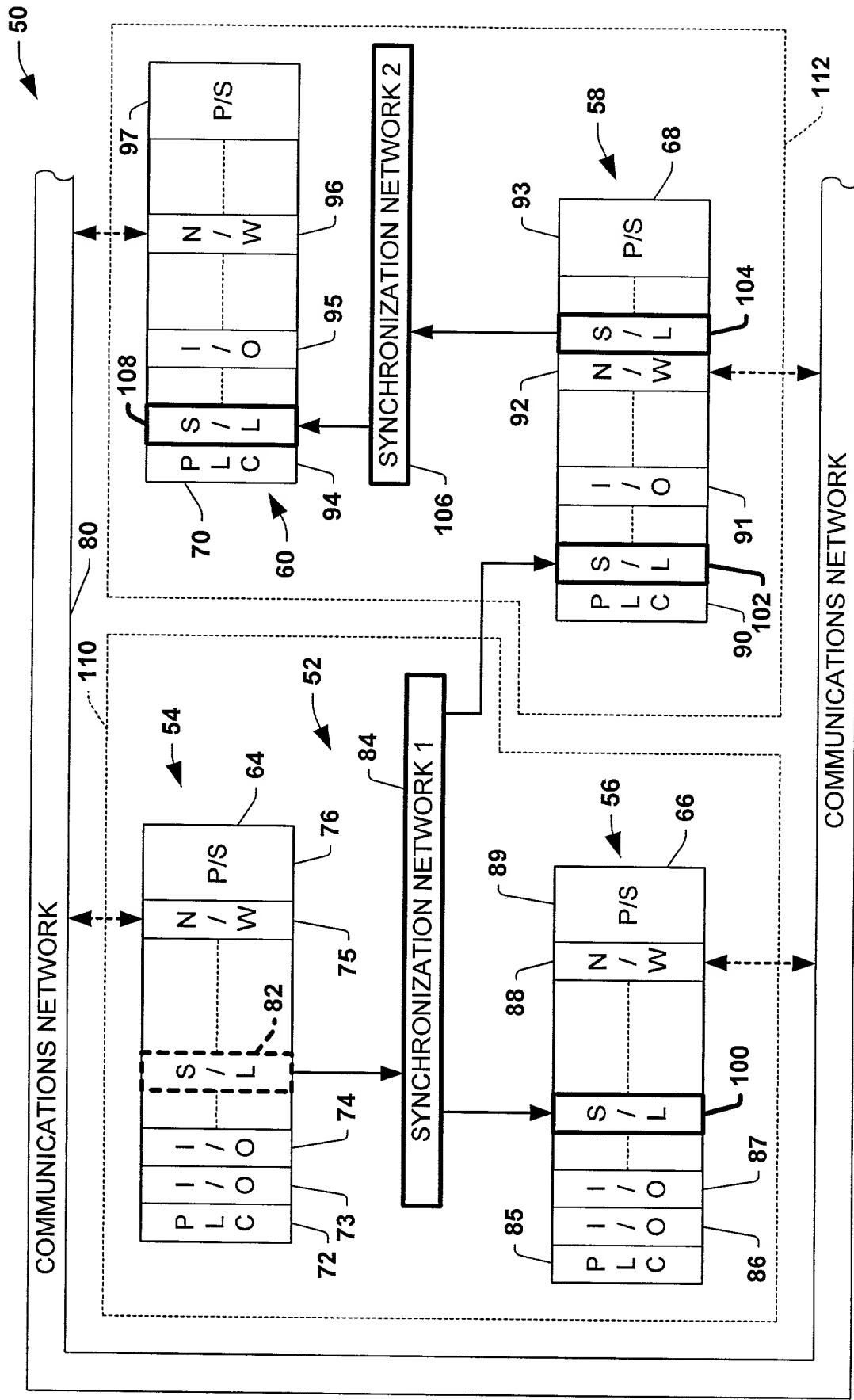


FIG. 2

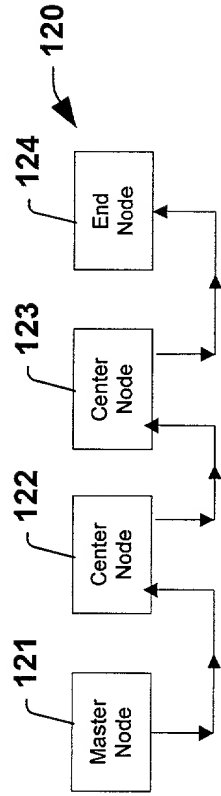


FIG. 3

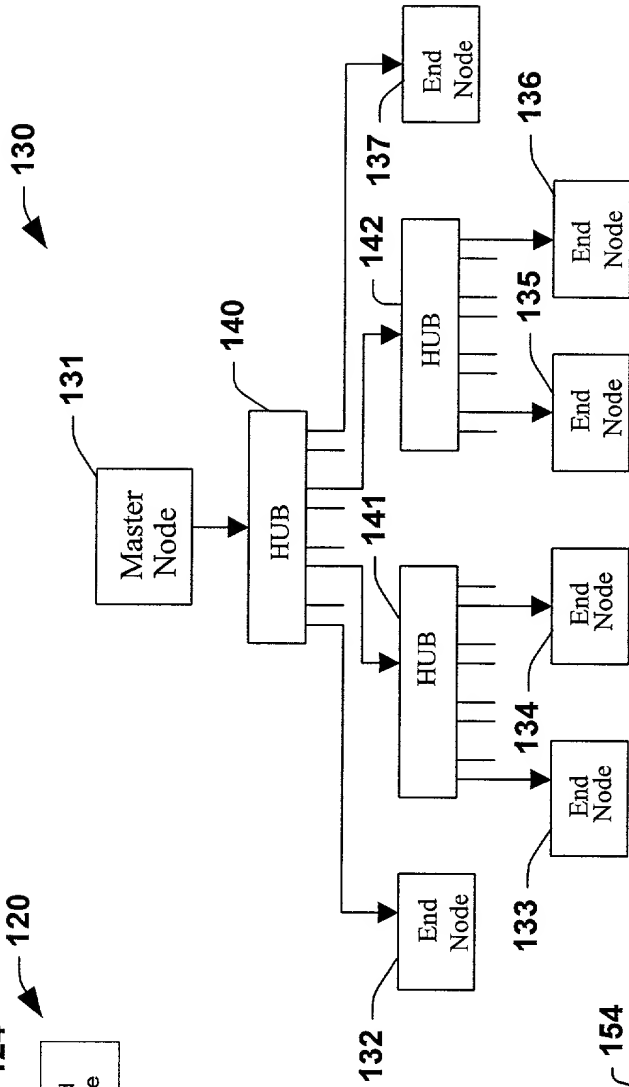


FIG. 4

150

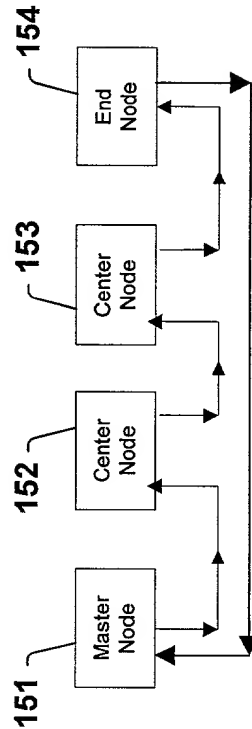


FIG. 5

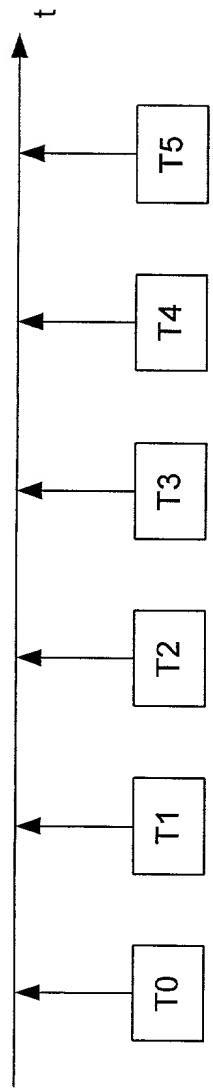


FIG. 6

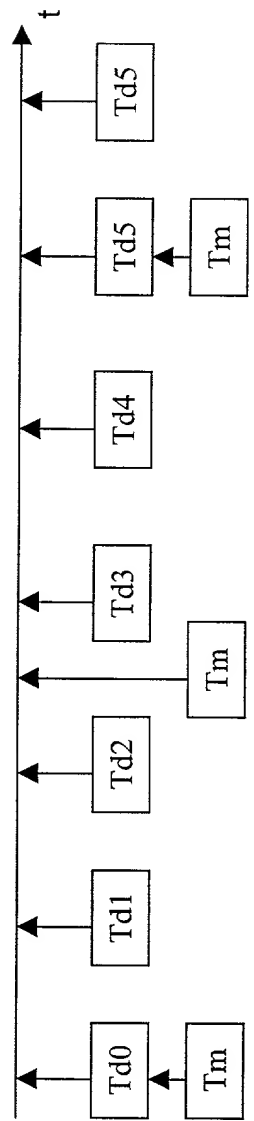


FIG. 7

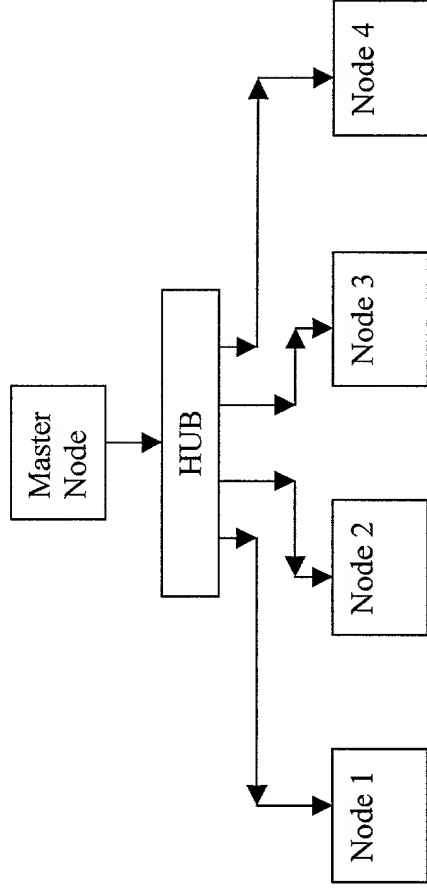


FIG. 8

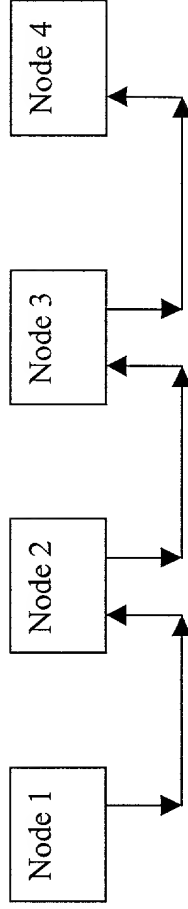
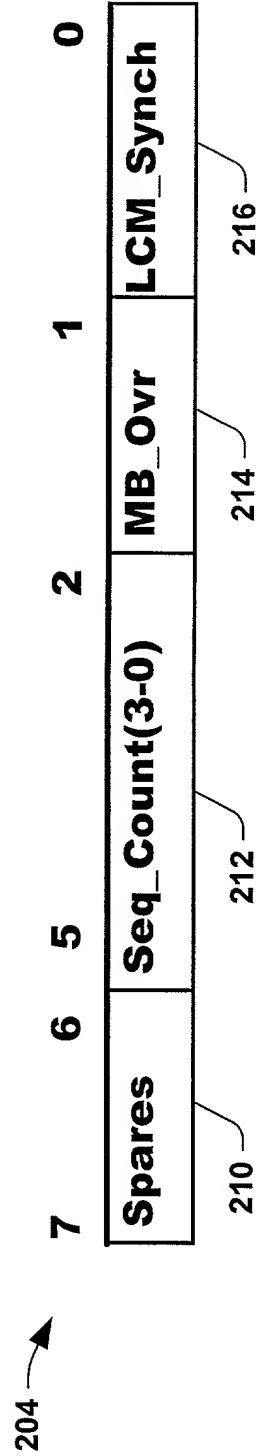
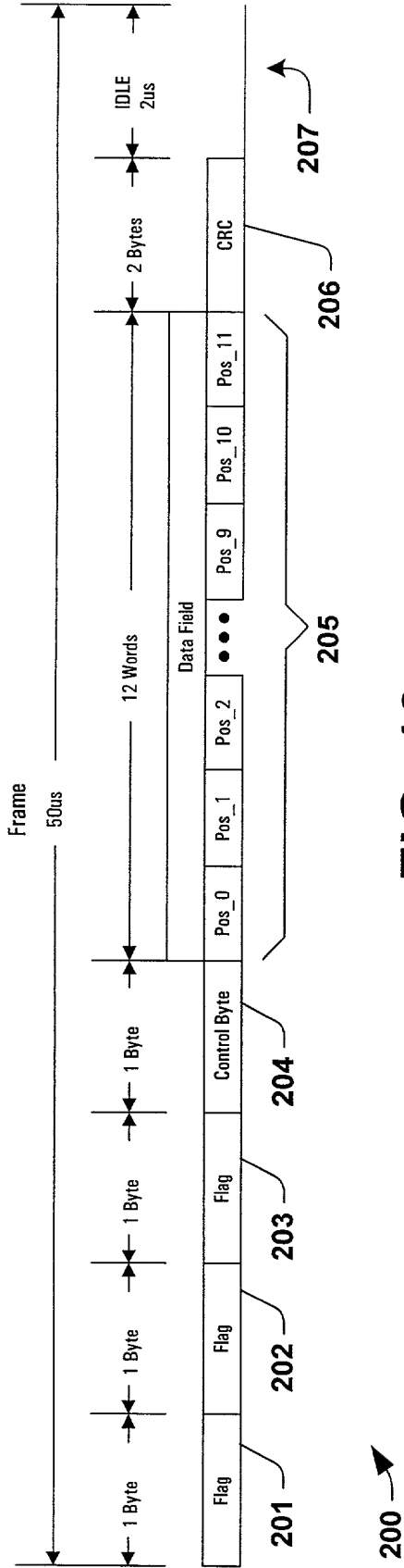


FIG. 9



220

Word 0 - Configuration and CST Sequence Count

31.....	15.....	7.....
Config ID	Status	CST Sequence Count

FIG. 12

228

Word 1 - CST, Network Offset or ID

31.....
CST Low, CST High, Network Offset Low, Network Offset High, Time Master Vendor ID and Module Type or Time Master Serial Number

FIG. 13

Option Number	Number of Direct Data Words	Number of Multiplexed Words	Number of Remote Axis	Multiplex Time (usec.)
0	0	0	0	0
1	0	0	2	250
2	0	14	1	250
3	0	28	0	250
4	1	9	1	250
5	1	23	0	250
6	2	4	1	250
7	2	18	0	250
8	3	13	0	250
9	4	8	0	250
10	2	2	2	500
11	2	16	1	500
12	2	30	0	500
13	3	0	2	500
14	3	14	1	500
15	3	28	0	500
16	4	4	1	500
17	4	18	0	500

230

FIG. 14

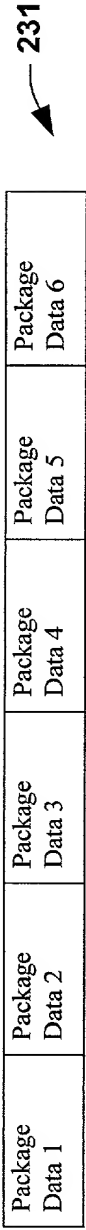


FIG. 15



FIG. 16



FIG. 17

Package Data 1	Package Data 2	Package Data 3	Package Data 4	Package Data 5	Direct Data 0
-------------------	-------------------	-------------------	-------------------	-------------------	---------------

234

FIG. 18

Package Data 1	Package Data 2	Package Data 3	Package Data 4	Package Data 5	Direct Data 0
-------------------	-------------------	-------------------	-------------------	-------------------	---------------

235

FIG. 19

Package Data 1	Package Data 2	Package Data 3	Package Data 4	Direct Data 1	Direct Data 0
-------------------	-------------------	-------------------	-------------------	---------------	---------------

236

FIG. 20

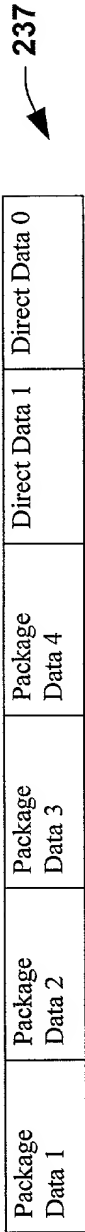


FIG. 21



FIG. 22



FIG. 23

240

Package Data 1	Package Data 2	Package Data 3	Package Data 4	Direct Data 1	Direct Data 0
-------------------	-------------------	-------------------	-------------------	---------------	---------------

FIG. 24

241

Package Data 1	Package Data 2	Package Data 3	Package Data 4	Direct Data 1	Direct Data 0
-------------------	-------------------	-------------------	-------------------	---------------	---------------

FIG. 25

242

Package Data 1	Package Data 2	Package Data 3	Package Data 4	Direct Data 1	Direct Data 0
-------------------	-------------------	-------------------	-------------------	---------------	---------------

FIG. 26

243

Package Data 1	Package Data 2	Package Data 3	Direct Data 2	Direct Data 1	Direct Data 0
-------------------	-------------------	-------------------	---------------	---------------	---------------

FIG. 27

244

Package Data 1	Package Data 2	Package Data 3	Direct Data 2	Direct Data 1	Direct Data 0
-------------------	-------------------	-------------------	---------------	---------------	---------------

FIG. 28

245

Package Data 1	Package Data 2	Package Data 3	Direct Data 2	Direct Data 1	Direct Data 0
-------------------	-------------------	-------------------	---------------	---------------	---------------

FIG. 29

Package Data 1	Package Data 2	Direct Data 3	Direct Data 2	Direct Data 1	Direct Data 0
----------------	----------------	---------------	---------------	---------------	---------------

246

FIG. 30

Package Data 1	Package Data 2	Direct Data 3	Direct Data 2	Direct Data 1	Direct Data 0
----------------	----------------	---------------	---------------	---------------	---------------

247

FIG. 31

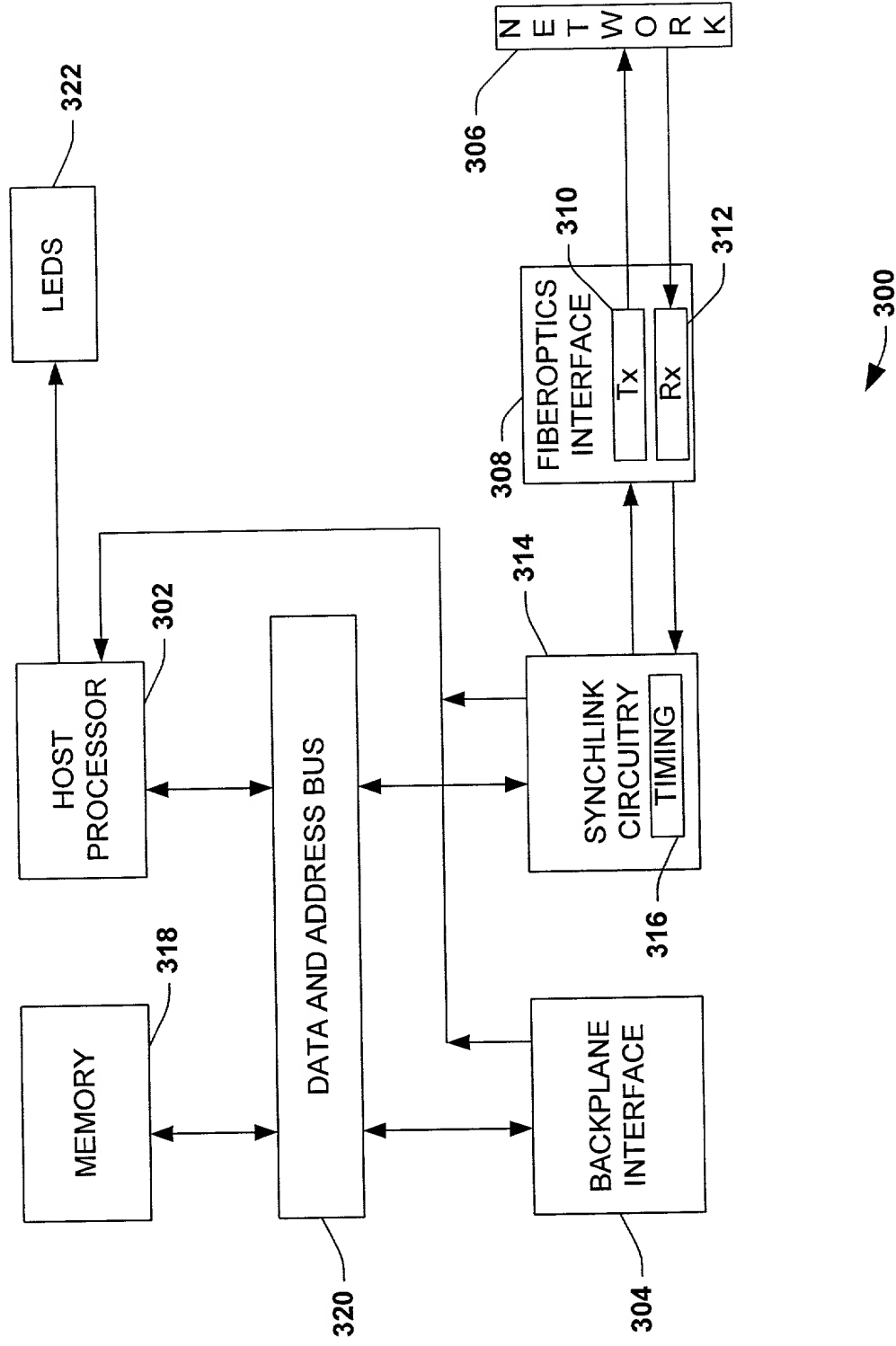


FIG. 32

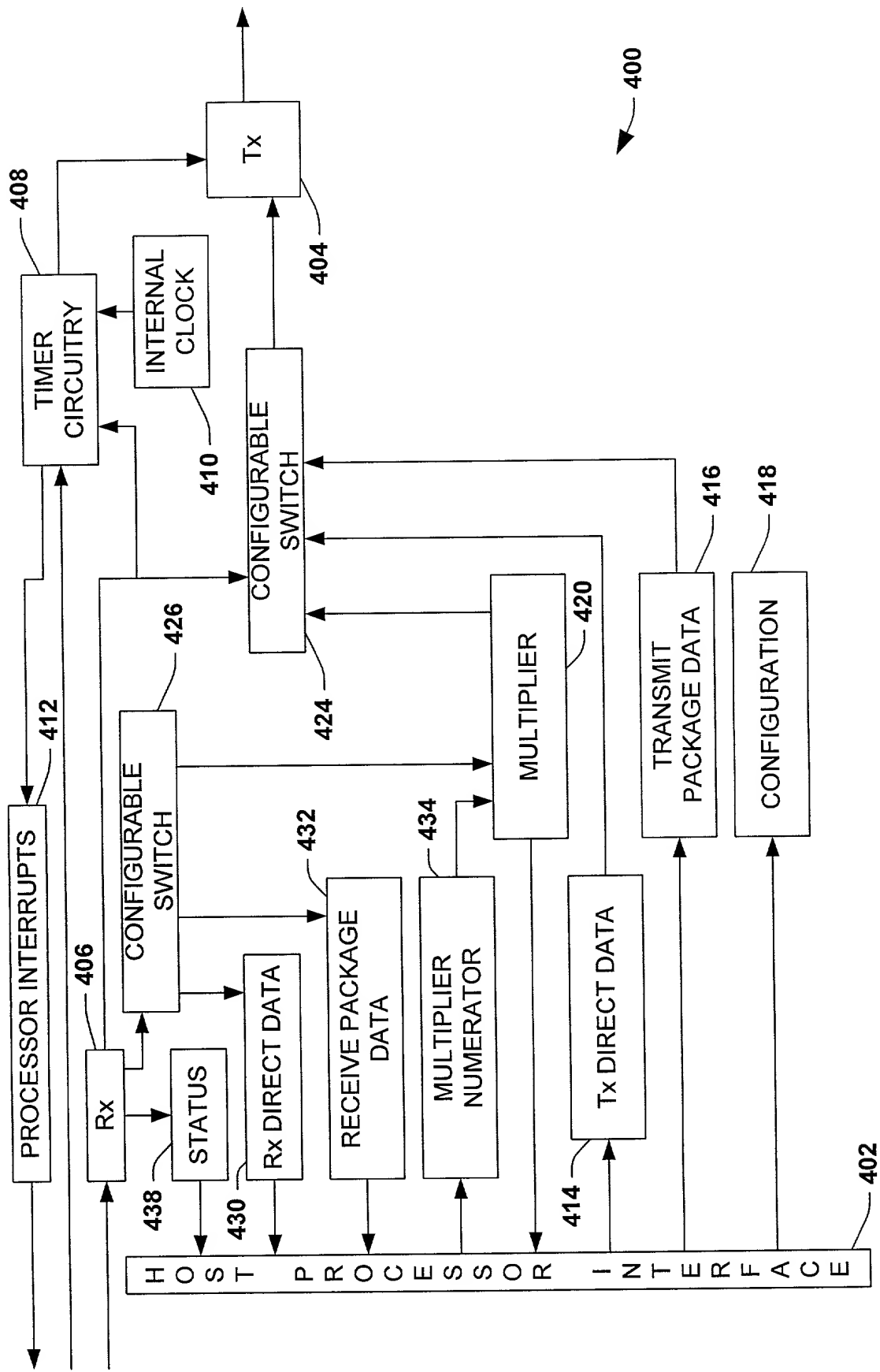


FIG. 33

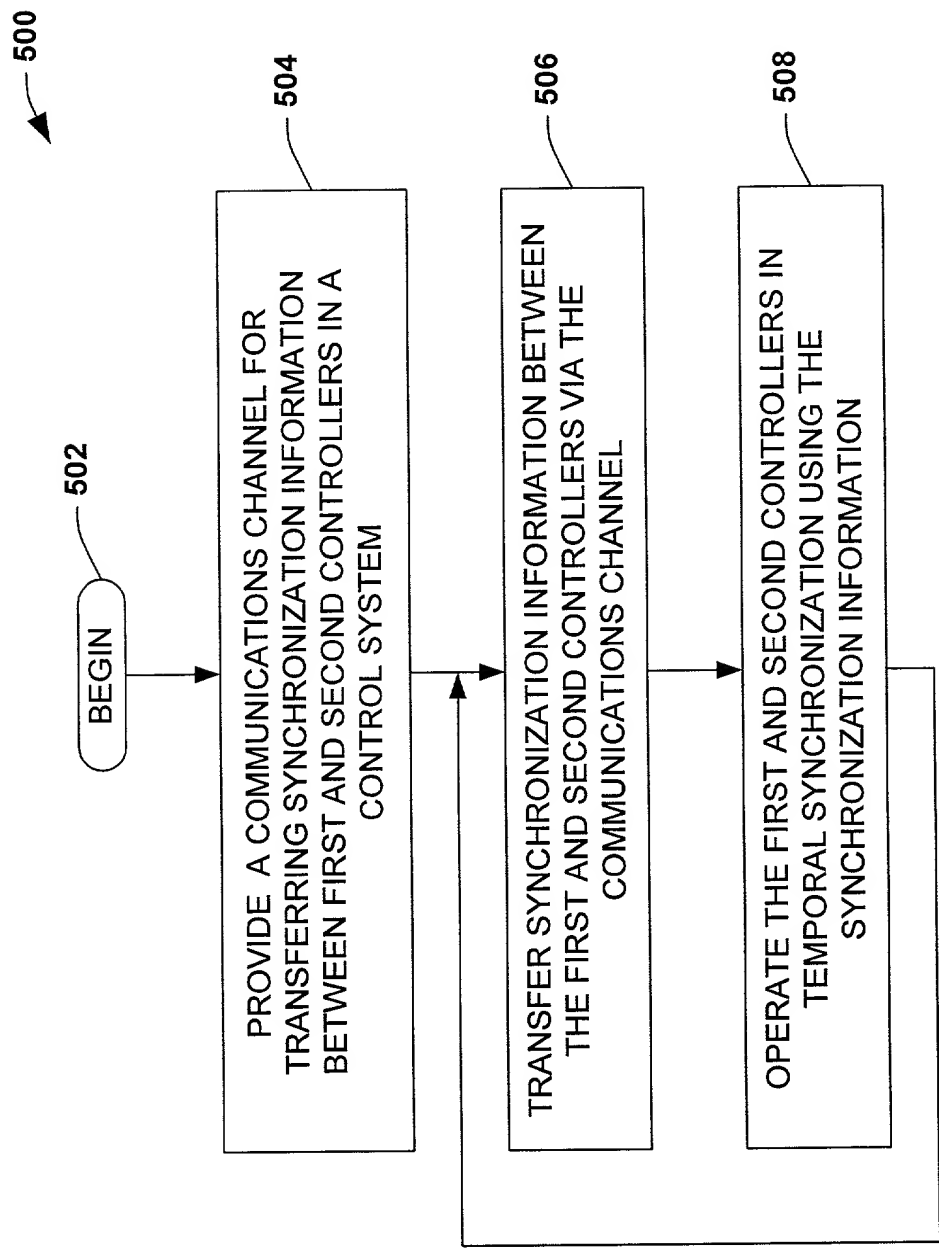


FIG. 34

